

Work Order ID 130739

Tuesday, March 24, 2015 1:36:11 PM

130739

Ship tomorrow please DTH Page 1

Item ID: D139-799-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Engine Wash

Start Date: 3/24/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/25/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: YMF

Date: 3-24 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

I

YSP

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-015
CHG005

MAR 24 2015

DAS
CS
9-89

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
27
9-89

DAS
26
9-89

MAR 24 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
CS
9-89

MAR 24 2015

Work Order ID 130739

Tuesday, March 24, 2015 1:36:11 PM

130739

Page 2

Item ID: D139-799-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Engine Wash

Start Date: 3/24/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/25/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-015								
	Location: _____								
	PPP rev: _____								
	<i>Ship</i>								
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAR 24 2015

DAS
33
2-88

MLJ

15-03-24

MF
15-3-24

Tuesday, March 24, 2015 1:36:10 PM

130739

D139-799-015

Start Date: 3/24/2015**Required Date:** 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-WDG9		Purchased	No				Each	107.0000		20			DAS 26 9-89
MS21919-WDG9									**				DAS 27 9-89
Clamp													

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
DAS 66 9-89	ST260a	60	
	131677	60	
	ST297	47	
	m131317	47	201

D4121-1	Manufactured	No
---------	--------------	----

D4121-1

Hose Assy

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
DAS 66 9-89	FG	1	
	114101	1	
	ST214	8	
	129026	8	2x

D4121-3	Manufactured	No
---------	--------------	----

D4121-3

Hose Assy

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
DAS 63 9-89	FG	1	
	91535	1	
	ST214	7	
	129024	7	18

MAR 24 2015

Picklist Print

Tuesday, March 24, 2015 1:36:10 PM

Page 2

Work Order ID: 130739

130739

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 3/24/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D4121-5 Manufactured No

110 Each

9.0000 1 1

DAS

DAS
26
9-89

D4121-5

Hose Assy

DAS

66

9-89

Location

Loc Qty

Loc Code

ST214

9

126545

1

129025

8

1X

D4131-041 Manufactured No

110 Each

4.0000 1 1

DAS

DAS
26
9-89

D4131-041

Manifold Assy

Location

Loc Qty

Loc Code

ST093

4

128064

4

1X

D4131-043 Manufactured No

110 Each

12.0000 1 1

DAS

DAS
26
9-89

D4131-043

Doubler Assy

Location

Loc Qty

Loc Code

ST093

12

128407

3

129028

9

1X

D4146-1 Manufactured No

110 Each

15.0000 2 2

DAS

DAS
26
9-89

D4146-1

Fitting

Location

Loc Qty

Loc Code

ST093

15

128375

2

129027

13

2X

DAS

66

9-89

MAR 24 2015

Picklist Print

Tuesday, March 24, 2015 1:36:10 PM

Page 3

Work Order ID: 130739

130739

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 3/24/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

D4182-1 Manufactured No

110 Each

10.0000

2 2

D4182-1

Fitting, Quick Disconnect

DAS
86
9-89

Location

Loc Qty

Loc Code

ST097

10

129023

10

110 Each

11.0000

1 1

D4384-1

Manufactured No

D4384-1

Placard

DAS
86
9-89

Location

Loc Qty

Loc Code

FG

5

80679

5

ST103

6

126599

6

110 Each

72.0000

4 4

AN526-1032R16

Purchased No

AN526-1032R16

Screw

DAS
86
9-89

Location

Loc Qty

Loc Code

ST326

72

m130928

72

110 Each

8.0000

2 2

AN832-6J

Purchased No

AN832-6J

Union

DAS
86
9-89

Location

Loc Qty

Loc Code

ST323

8

m131019

8

MAR 24 2015

Tuesday, March 24, 2015 1:36:10 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

Tuesday, March 24, 2015 1:36:10 PM

Work Order ID: 130739

130739

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 3/24/2015

Required Date: 3/25/2015

Start Qty: 1.00

Required Qty: 1.00

AN924-6J Purchased No

110 Each

22.0000

4

DAS

DAS

AN924-6J

NUT

**

DAS 28 9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

FG

2

123245

2

ST322

20

m131320

10

m131803

10

NAS1149C0932R

Purchased

No

110

Each

95.0000

NAS1149C0932R

WASHER

**

DAS
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST271

95

m131026

95

DAS
86
9-89

MAR 24 2015

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
						D4124-1	HOSE ASSEMBLY
						D4124-3	HOSE ASSEMBLY
						D4124-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
						D4131-041	MANIFOLD ASSEMBLY
						D4131-043	DOUBLER ASSEMBLY
						D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
			2			D4182-1	FITTING, QUICK DISCONNECT
						D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WBG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		4				NAS1149C0932R	WASHER (or AN960C916L)

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Date: 14.03.06